Work Order Monday, April 26, 2				W 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1								•	Page 1
Revision ID:	913-15 de Handle F		a(c		Accept					Setup	Start Stop		
Start Date: 4/2 Required Date: 4/3 Reference:	26/2010 30/2010	Start Qty: 6.00 Req'd Qty: 6.00				Cust Item Customer:	ID:						
	rocess Pla	n: _MF	Date: 1	0-4-26	Tooling: SPC (Y/N):	*	ate:		1	Run	Start Stop		
Sequence ID/ Work Center ID		Operation Description	1		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp)
Draw Nbr D3913	Rev	ision Nbr			0.00								
Waterjet FLOW CNC Waterjet		Memo Cut as pe	r dwg D3913		0.00				(B u	0- <u>4</u>	- 79	- 	
304 1755		Prog Rev Dwg Rev Deburr as	: A									(4)
110 		QC2- Inspect parts of	f machine FAI/F	AIB	0.00				_B	10 - L	1- <i>7</i> 9		
Quality Control		Мето			0.00								

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Dart Aerospace Li	td
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W/O:			W	ORK ORDER CHANG	GES					 ≯ ~
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							1-11-4-A-10.			
					•					
-										
Part No	:	PAR #:	Fault Cate	egory:	_ NCI	R: Yes	No DQ	\ :	_ Date: _	
	R	esolution:	Disposition	on:	QA	N/C C	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCF	3)			
DATE	STEP	Description of NC	Corrective Action Section B				Verific	ation	Approval	Approval
	012	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section Section		Chief Eng	QC Inspector
·			-							



Page 2

D3913-15

Accept



Setup Start

Stop



Revision ID:

Item Name: Wide Handle Plate

Required Date: 4/30/2010

Start Date:

4/26/2010

Start Qty: 6.00

Req'd Qty: 6.00

Cust Item ID: Customer:

Reference:

Approvals:	
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Process Plan: _____ Date:____

Tooling:

Date:

Run Start



QC: _____ Date: ____

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

120

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

Set Up/ Run Hours Draw Number

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Insp. Number Stamp

140

Packaging Packaging

Memo

Identify as per dwg & Stock Location: Daske

0.00

0.00

D 10,04,30

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Mr. 5-4

Dart Aeros _l	pace Ltd
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W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										
Part No	•	PAR #:	Fault Categ	jory:	_ NCR:	Yes N	lo DQ	A :	Date: _	
	Re	esolution:	Disposition	l:	_ QA: N	I/C Clo	sed:		Date: _	· · · · · · · · · · · · · · · · · · ·
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NCR)				
DATE	STEP	Description of NC		Corrective Action Secti		0:	Verific	ation	Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
100										
								'		

Picklist Print

Monday, April 26, 2010 10:46:49 AM

Work Order ID: 58125

D3913-15

Parent Item Name:

Wide Handle Plate

Comments:

Parent Item:

IPP Rev:A new issue DD 10.03.19 verified by:EC

Start Date: 4/26/2010

Required Date: 4/30/2010

Page

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA	I d hii aac hi hai ibal	Purchased	No			100	sf	78.2200	0.6745	1.6		
	IBAN BERN IBN 1881									1B10-	4-29	

304/316 0.125 Sheet

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	64		
114488	64		
Main Warehouse			
MAT19	14.22		·
112663	14.22		112663

Dart Aerospace Ltd

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W/O:			W	ORK ORDER CHAN	GES					
DATE	STEP	PR		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						:				
Part No	•	PAR #:	Fault Cate	egory:	NCI	R: Yes N	lo DQ	A :	_ Date: _	
		olution:								
NCR:			WORK ORD	ER NON-CONFORM	MANCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section			Veritic			cation Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng]	Sign & Date	Secti	on C	Chief Eng	QC Inspector
		•								
						•				
										i .

DART AEROSPACE LTD	Work Order:	28192
Description: WIDE HANDLE PLATE	Part Number:	D3913-14
Inspection Dwg: 73913-14, Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
,75	41 .030	7153	*			
3,00	4 030	899,5	&			
5.13	7/2 .030	5,139	>			
1.50	7030	1.505	*			
,135	4010	,119	&			
						·
			•			
				·		
			<u> </u>	-		
-						
			+			

			<u> </u>			
Measured by:	12	Audited by:	9	,	Prototype Approval:	
Date:	10-4-79	Date:	ido	1127	Date:	
				7 - 7		

Rev	Date	Change	Revised by	Approved
A	Dute	New Issue	KJ/JLM	

-- 0.75 -R0.06 TYP 3.00 1.50

D3913-15 WIDE HANDLE PLATE

5

NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

D

DESIGN	AJS	DART AEROSPACE LTD					
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA					
CHECKED	\mathcal{A}	DRAWING NO. REV. A					
MFG. APPR.	_ <i>Y</i> Y	D3913 SHEET 6 OF 6					
APPROVED	`##	TITLE SCALE					
DE APPR.	4/	LONG BASKET BASE ASSY (350) NTS					
DATE 10.0	3.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS COCUMENT IS PROVIDE ON OUT OF THE DOWNESS CONCIDENT THAT IT IS NOT TO BE USED FOR ANY PAPERAGE OF COME OF COMMANDERS TO THAT OF THE PERSON WITHOUT WINTER PROVIDENT BROUNDERS ADMINISTRATION TO ANY OTHER PERSON WITHOUT WINTERS PROVIDENT BROUNDERS ADMINISTRATION.					

Dart Aerospace L	.td
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W/O:			W	ORK ORDER CHANG	ES						
DATE	STEP	PROCEDURE CHANGE By			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
							7/10				
Part No	:	PAR #:	Fault Cate	gory:	_ NCR:	Yes N	lo DQ /	\ :	Date: _	<u> </u>	
			Disposition: Q								
NCR:			WORK ORD	ER NON-CONFORMA	ANCE ((NCR)					
DATE STEE	STED	Description of NC	Corrective Action Section B				Verification Approval Appro			Approval	
	Section A		Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector	
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